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Answer ID 133 Display order Not specified Print Answer	Aquarium Thickness Calculation Question How do I calculate the thickness of an aquarium that I want to build out of ACRYLITE® GP acrylic sheet? Answer								
E-mail Answer	AQUARIUM THICKNESS CALCULATION								
	Please click on the attachment below for a Microsoft Excel spreadsheet which will determine the proper thickness for an aquarium made of ACRYLITE® GP acrylic sheet. CYRO recommends that all acrylic water vessels, including aquariums, should be constructed with cell cast ACRYLITE GP sheet. This requirement exists for two reasons: 1. ACRYLITE GP sheet is more capable of withstanding continuous loads than continuously manufactured or extruded sheet. 2. ACRYLITE GP sheet maintains a high level of mechanical strength after water absorption has reached equilibrium. Cemented joints must withstand the effects of the continuous hydraulic pressure and the high level of water absorption for many years. Two-part polymerizable cements are recommended for this to meet this requirement. For proper cementing techniques Click Here. Solvent cements are NOT recommended. To determine what thickness acrylic sheet should be used, the calculation below can be used assuming the base is uniformly supported. T - thickness of sheet H - height of tank L - length of tank L - length of tank Required Thickness T (in) = \(\sum_{AB}H^2 \) Q = maximum water pressure (lbs/in.²) = (0.0361 lbs water/in³)* H (inches)								

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 α = maximum permissible stress for ACRYLITE GP in an aquarium (750 psi)

 β = coefficient from L/H relationship as follows:

L/H	0.25	0.50	0.75	1.00	1.50	2.00	3.00	4.00
β	0.037	0.120	0.212	0.321	0.523	0.677	0.866	0.940

Note: For L/H ratios not shown, use the β value for the next higher ratio.

Example:

L = 36 in.

H = 15 in.

L/H = 2.4 therefore: b = 0.866 (taken from the chart for L/H = 3.0)

 $q = (0.0361 \text{ lbs/in}^3) \times (15 \text{ in}) = 0.542 \text{ lbs/in}^2$

T (in) =
$$\sqrt{\frac{\beta q H^2}{\alpha}}$$
 = $\sqrt{\frac{0.866*0.542*225}{750}}$ = 0.375 inches

If a top is cemented on, the recommended thickness in 0.375 inches. With an open top use a safety factor of 1.5, bringing the recommended thickness to 0.563 inches to be used in this size tank.

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File Attachments

• Aquarium.xls

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